

**ACTIVATE
SOFTWARE UPDATES
BEFORE FIRST TEST**

www.refrigerantid.com/activate



456 Creamery Way, Exton, PA 19341, USA
Phone: +1 610.524.8800 • Fax: +1 610.524.8807 • Email: info@refrigerantid.com
www.refrigerantid.com



LEGEND ID™

Model RI-2018 Series AUTOMOTIVE REFRIGERANT ANALYZER OPERATION MANUAL



Table of Contents

TABLE OF CONTENTS	IV
FOR YOUR SAFETY/ANALYZER WARNINGS	V
GENERAL CAUTIONS	VI
WELCOME	VII
1 INTRODUCTION AND OVERVIEW	1-08
1 GENERAL	1-08
1.1 FEATURES	1-09
1.2 <i>Legend ID™</i> COMPONENTS	1-10
<i>Legend ID™</i> Base Unit	1-10
Legend R-1234yf Sample Hose	1-10
Legend R-134a Sample Hose	1-11
Legend Sample Hose Extensions	1-11
R-1234yf and R-134a Low Side Couplers	1-11
USB Cord	1-12
R-1234yf and R-134a Tank Adapter Fittings	1-12
AC Power Adapter	1-13
Control Panel	1-13
Back Panel Connections	1-14
Hard Shell Storage/Carrying Case	1-14
2 LEGEND ID™ OPERATION	2-15
2.1 FIRST USE	2-15
2.2 POWER ON THE ANALYZER	2-15
2.3 CALIBRATION	2-16
2.4 TESTING THE REFRIGERANT	2-17
2.5 VIEWING THE TEST RESULTS	2-17
2.6 UNDERSTANDING THE TEST RESULTS	2-18
3 MAINTENANCE & TROUBLESHOOTING	3-20
3.1 REPLACING THE SAMPLE HOSE ASSEMBLY	3-20
3.2 INFORMATION SCREENS	3-20
3.3 SOFTWARE UPDATES	3-21
3.4 SETTINGS	3-21
3.5 ERROR MESSAGES	3-22
APPENDICES	4-23
4.1 SPARE PARTS LIST	4-23
4.2 SPECIFICATIONS	4-23
4.3 WARRANTY	4-24



For Your Safety:

PLEASE READ THIS MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING INSTALLATION OR OPERATION! Attempting to operate this tool without fully understanding its features and functions may result in unsafe conditions.

Analyzer Warnings

- **REFRIGERANT BLEND WARNING:** Operate this unit with vehicles or cylinders marked to contain R-1234yf, R-134a or R-12 refrigerant. Cross-contamination with other refrigerant types causes severe damage to the A/C system, to service tools, and equipment. Do NOT attempt to adapt the unit for another refrigerant. Do NOT mix refrigerant types in a system or in the same container.
- **SAMPLE HOSE WARNING:** Replace the sample hose AS SOON AS LIQUID, OIL OR RED SPOTS (DISCOLORATION) BEGIN TO APPEAR ON THE INSIDE DIAMETER OF THE SAMPLE HOSE OR WHITE FILTER ELEMENT. Failure to properly maintain and replace the sample hose will result in severe damage or inaccurate results.
- **FLAMMABILITY WARNING:** Some vehicles may contain flammable refrigerants such as hydrocarbons. R-1234yf is considered a flammable substance. Failure to follow the manual can result in serious injury or death. Less than 2 grams of refrigerant are vented with each sample. This analyzer is designed with sealed heat sources and without sparking components.
- **SAMPLE INPUT WARNING:** DO NOT attempt to introduce liquid or samples heavily laden with oil into the Low Side sampling hose configuration. Damage caused to the instrument due to the use of the wrong hose configuration on the wrong port will void the warranty!
- **BATTERY CHARGING WARNING:** When charging the internal battery with the supplied power supply, the power supply may become warm. If the power supply becomes warm, unplug the cord immediately! When charging multiple analyzers, allow the charger to cool between each battery.
- **AIR SENSOR WARNING:** The air detection sensor is a chemical fuel cell sensor that will eventually expire. The user must return the unit to an approved vendor in order to replace the air detection sensor whenever the instrument indicates as such. Failure to replace the air detection sensor will result in non-functionality of the instrument.
- **POWER SOURCE WARNING:** Connection to power sources greater than 13VDC could cause “out of warranty” damage.
- **OPERATIONAL WARNING:** If the equipment is used in a manner not specified by the manufacturer, the protection by the equipment may be impaired.

General Cautions



- **ALWAYS** wear eye and skin protection when working with refrigerants. Escaping refrigerant vapors will present a freezing danger. Do NOT direct refrigerant escaping from the sample hose toward exposed skin or toward the face.
- **ALWAYS** turn the compressor or automobile engine *OFF* before connecting the instrument to an air conditioning system.



ALWAYS inspect the sample hose before each use. Replace the hose if it appears cracked, frayed, obstructed or fouled with oil.

- **DO NOT** direct refrigerant vapors venting from hoses towards the skin.



- **DO NOT** disassemble the instrument. There are no serviceable components internal to the instrument and disassembly will void the warranty.
- **ALWAYS** place the analyzer on a flat and sturdy surface.
- To reduce the risk of electrical shock, do NOT disassemble the instrument; do not use the instrument in wet or damp areas.
- Some systems may contain hydrocarbons or flammable refrigerants. This analyzer is designed with sealed heat sources and without sparking components. Ensure adequate ventilation and always take proper precautions when working with refrigerants.



DO NOT breathe refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose, and throat. Use recycling equipment certified to meet the requirements of SAE J2788, J2843, J3030 or J2851 to remove refrigerant from the A/C system. If accidental system discharge occurs, immediately ventilate the work area. There must be adequate ventilation in the vehicle servicing area.



- **DO NOT** utilize any hose(s) other than those supplied with the instrument. The use of other hose types will introduce errors into the refrigerant analysis and instrument calibration.
- **ALWAYS** verify that the refrigerant, tested from the Low Side, does not contain or will not emit heavy loads of oil or liquid.



- **NEVER** admit any sample into the instrument at pressures in excess of 500 *psig*.
- **NEVER** obstruct the air intake, sample exhaust or case vent ports of the instrument during use.
- **DO NOT** utilize the coupler supplied on the service end of the R-134a or R-1234yf Sample Hoses for any application other than with the instrument. The coupler supplied is a modified version that does not contain a check valve and is not suitable for any other refrigerant application.

WELCOME

Thank you for purchasing the **LEGEND ID™** Refrigerant Analyzer.

The *Legend ID™* Refrigerant Analyzer is designed for use independently or in conjunction with an SAE J2843 or J3030 approved A/C Service Machine to determine the purity of gaseous R-134a or R-1234yf refrigerant. We recommend that all personnel who use this instrument read this manual to become more familiar with its proper operation.

For further information regarding the application, operation or spare parts, please contact the Neutronics Inc. Customer Service Department. If you have questions or comments, we would like to hear from you.

Neutronics Inc.

456 Creamery Way
Exton, PA 19341, USA
Tel: +1 610.524.8800
Fax: +1 610.524.8807

Contact us: info@refrigerantid.com

Visit us: www.refrigerantid.com

Copyright ©2018 Neutronics Inc.

This work is protected under Title 17 of the US Code and is the sole property of Neutronics Inc. No part of this document may be copied or otherwise reproduced, or stored in any electronic information retrieval system, except as specifically permitted under US copyright law, without the prior written consent of Neutronics Inc.

1

INTRODUCTION AND OVERVIEW

General

Contamination of refrigerants either in storage cylinders or vehicle air conditioning systems can lead to component corrosion, elevated head pressures and system failures when utilized by unsuspecting technicians. The ability of the technician to determine refrigerant type and purity is severely hampered by the presence of air when attempting to utilize temperature-pressure relations. The development of various substitute refrigerants further complicates the ability of a technician to identify refrigerant purity based upon temperature-pressure relationships.

The Neutronics *Legend ID™* Refrigerant Analyzer will provide a fast, easy and accurate means to determine refrigerant purity in refrigerant storage cylinders or directly in vehicle air conditioning systems. The instrument utilizes non-dispersive infrared (NDIR) technology to determine the weight concentration of R-1234yf or R-134a refrigerant. Acceptable refrigerant purity as it relates to this instrument, has been defined by the SAE as a refrigerant mixture that contains 98.0%, or greater of R-1234yf or R-134a, by weight.

The instrument is supplied complete with an R-1234yf sample hose, an R-134a sample hose (R-12 coupler sold separately), a 100- 240 VAC power transformer, built in Lithium battery, thermal printer, and all required plumbing housed within a rugged, portable, storage case.

Sample gas is admitted into the instrument through the supplied sample hose and presented to the sensing device. The instrument provides the user with a digital display of refrigerant purity. The instrument only considers the weights of the refrigerant and contaminants in the total mixture. Air is measured, and displayed, separately. Other contents such as refrigerant oil and dye are not considered contaminants.

The instrument interfaces with the user via a full color graphic LCD, audio indications and soft key command buttons. Alarm indications are provided to alert of instrument fault conditions or contaminated refrigerant presence.

Required SAE Statement (SAE J2912): "If the refrigerant being tested is identified as contaminated (i.e., less than 98% pure R-1234yf or HFC-134a), any visual percentages displayed of HFC-134a (R-134a) and/or HFO-1234yf (R-1234yf), outside the design certified value is informational and may not be accurate"

1.1 Features

The *Legend ID™* Refrigerant Analyzer is the most precise handheld instrument ever manufactured for determining the purity of R-1234yf, R-134a and R-12 in the automotive market.

Features Include:

- Quickly and accurately determines refrigerant purity
- Advanced ergonomic design
- Displays % purity:
 - R-1234yf
 - R-134a
 - R-12
- Displays %:
 - R-22
 - Unknown Refrigerant
 - Hydrocarbons
- Displays AIR % independent of the refrigerant sampled
- Capable of analyzing R-12 (1/4" Flare coupler sold separately)
- Multiple Languages:
 - English, German, Spanish, French, Italian, Portuguese, Chinese, Japanese, Korean and Russian
- Easily prints test results with built-in printer (optional)
- Uses Standard 2.25" (57 mm) thermal paper
- Bluetooth compatible (optional)
- Improved oil resistance with user replaceable hose assembly
- Fender friendly resting surface
- Full Color Graphic LCD with on-screen instructions
- Ultra-fast 70 second test time
- Internal, rechargeable Lithium battery for cordless operation in any location
- USB Port for connection to the AC Service Machine & remote software updates
- All accessories stored in hard shell carry/storage case

1.2 Legend ID™ Components

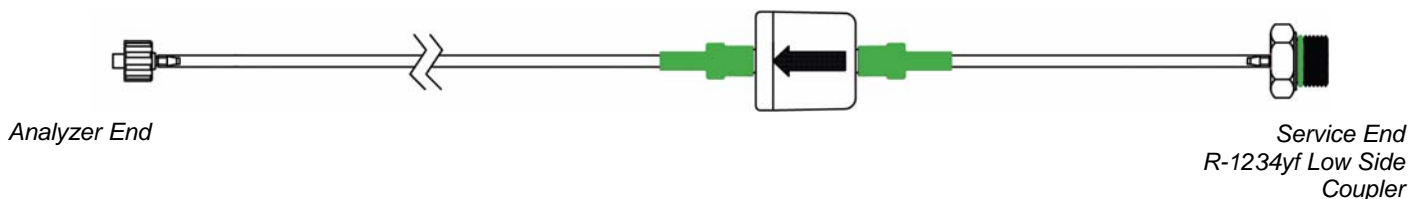
Legend ID™ Base Unit

The *Legend ID™* base unit houses the Full Color Graphic LCD, Infrared Bench, Electrical Connections, and Rechargeable Battery. These components require no maintenance, therefore **there are no serviceable components internal to the instrument, and disassembly will void the warranty.**



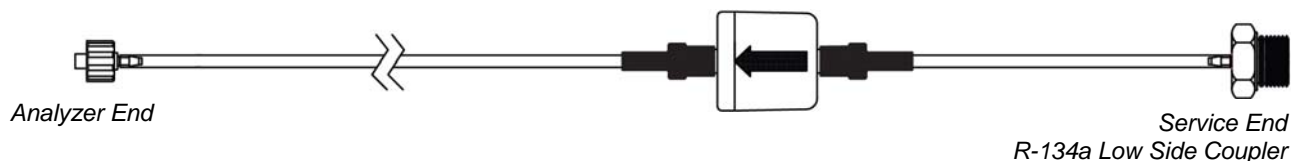
Legend R-1234yf Sample Hose

The 6.5-foot (2 meter) R-1234yf Sample Hose is constructed of polyurethane ether. The hose is provided with an instrument inlet port mating connector on one end and a brass flow restrictor on the other end. The brass flow restrictor screws into the R-1234yf Low Side Coupler. The sample hose is considered a consumable maintenance part. A spare R-1234yf Sample Hose is also provided.



Legend R-134a Sample Hose

The 6.5-foot (2 meter) R-134a Sample Hose is constructed of polyurethane ether. The hose is provided with an instrument inlet port mating connector on one end and a brass flow restrictor on the other end. The brass flow restrictor screws into the R-134a Low Side Coupler. The sample hose is considered a consumable maintenance part. A spare R-134a Sample Hose is also provided.



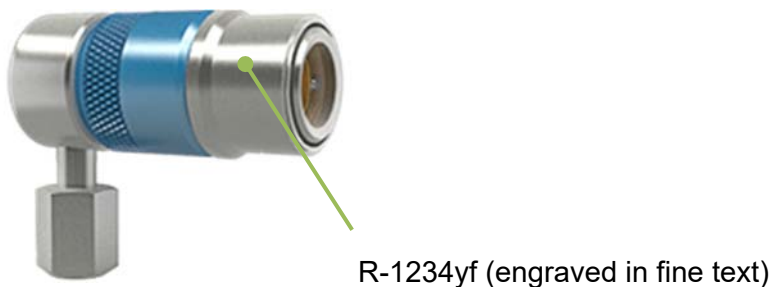
Sample Hose Extensions

The sample hose extensions allow the user to easily connect and disconnect the hose assembly to the analyzer. The extension is connected directly to the analyzer and the sample hose connects to the male feral on the opposite end.



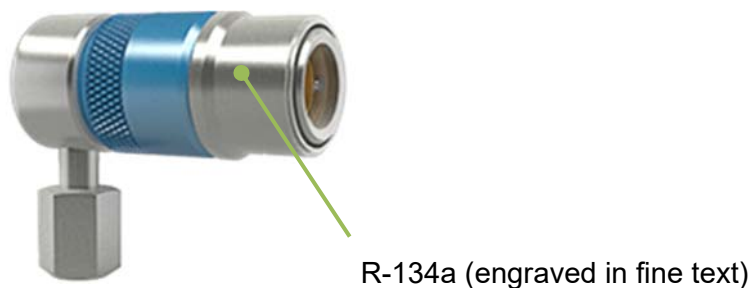
R-1234yf Low Side Coupler

The R-1234yf low side coupler is designed with a quick connect adapter to quickly connect the hose assembly to the Low Side Schrader valve on a R-1234yf vehicle.



R-134a Low Side Coupler

The R-134a low side coupler is designed with a quick connect adapter to quickly connect the hose assembly to the Low Side Schrader valve on a R-134a vehicle.



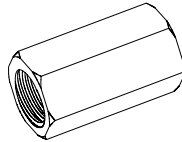
USB Cord

The **USB Cord** is provided to connect the refrigerant analyzer with an SAE J2843 or J3030 approved A/C Service Machine. If connecting to an approved A/C service machine follow the instructions on this machine to operate the refrigerant analyzer.



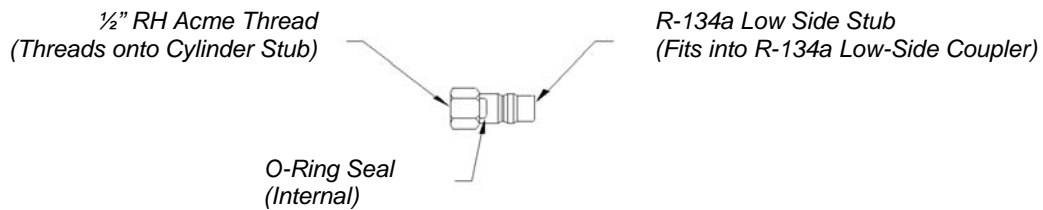
R-1234yf Tank Adapter Fitting

The R-1234yf Tank Adapter Fitting will provide the user with an adapter to allow connection of the R-1234yf Sample Hose to the ½" LH Acme threads on the R-1234yf cylinder.



R-134a Tank Adapter Fitting

The R-134a Tank Adapter Fitting will provide the user with an adapter to allow connection of the R-134a Sample Hose and Low Side Coupler to a R-134a cylinder ACME port.



AC Power Adapter

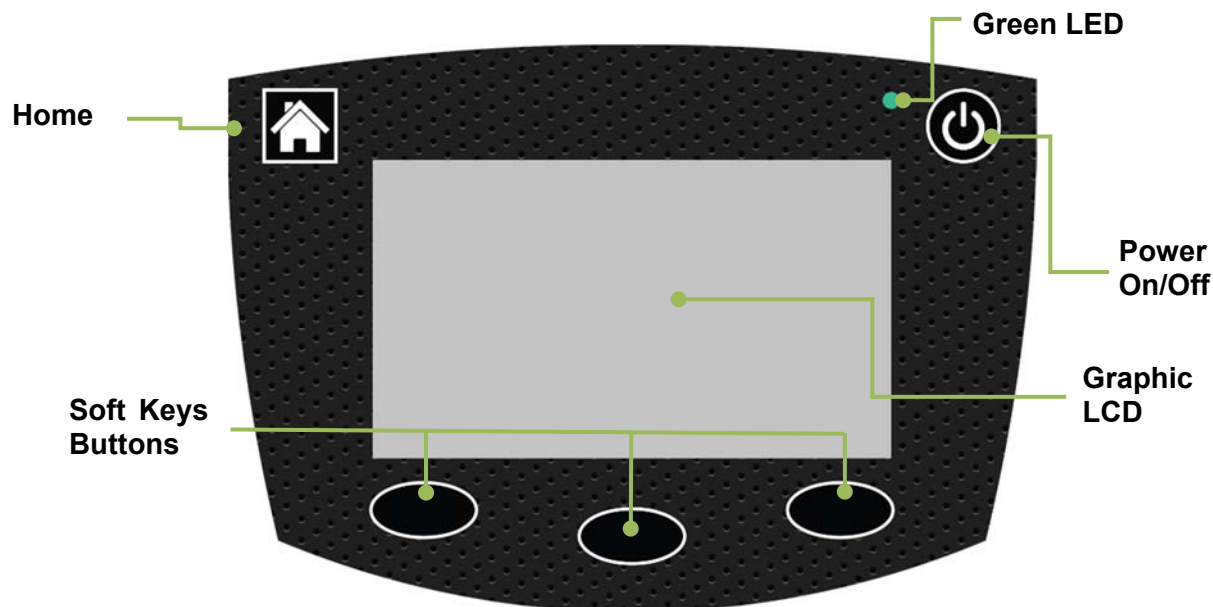
The *Legend ID™* is powered via a Lithium Ion battery. You can also power the unit with the AC Power Adapter which converts a standard 100-240VAC 50/60Hz wall outlet to 12VDC, 1.6A. This AC Power Adapter will also charge the battery when connected to the analyzer.



NOTE: Use of any other power source may cause damage to the unit and void the warranty.

Control Panel

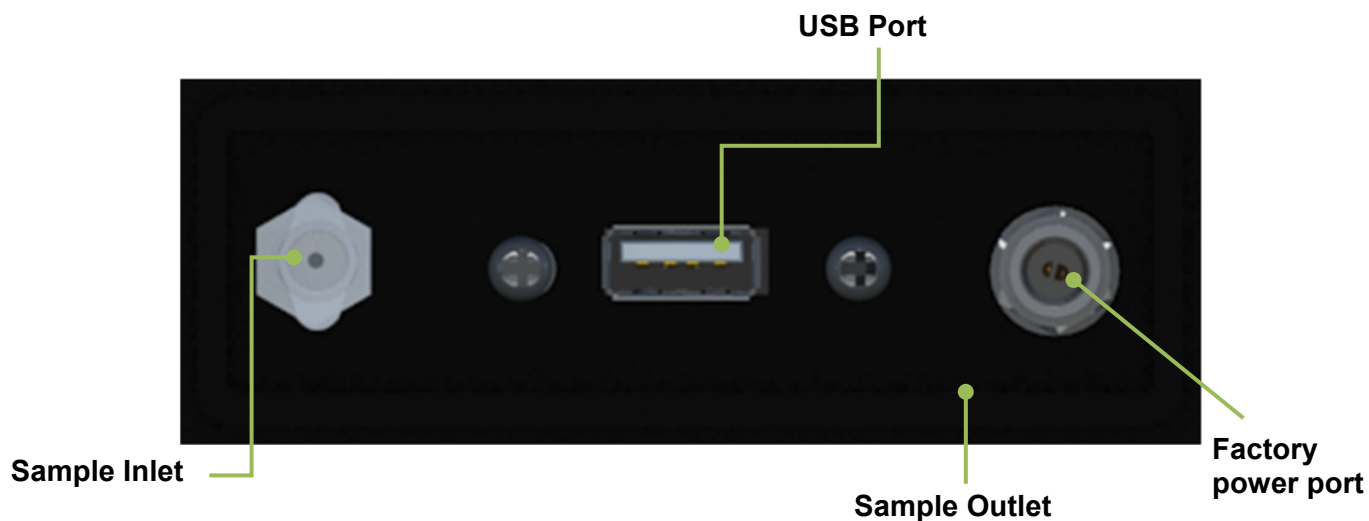
The Control Panel serves as the main user interface. The Control Panel features three soft key buttons. The current function for each button is displayed above the Soft Key Buttons on the full color graphic LCD. A Home button and a Power button are also found at the top of the control panel.



Back Panel Connections

The connections located on the back panel are illustrated below.

CAUTION: The sample outlet port should never be obstructed. Keep the sample outlet port free and clear at all times. Do not operate near open flame.



Hard-Shell Storage/Carrying Case

The hard-shell storage/carrying case is custom fit to the *Legend ID™*. It provides rugged protection for the instrument, as well as convenient storage for all components. The enclosure is general purpose and is *not* watertight.



2 LEGEND ID™ OPERATION

2.1 First Use

The *Legend ID™* has a built in Lithium Ion battery. Prior to first use **charge the battery for a minimum of 2 hours** with the included AC Power Supply. The analyzer will function and charge the battery when the AC Power Supply is connected.

2.2 Power On the Analyzer

For use with an SAE J2843 or J3030 certified AC Service Machine, connect one end of the provided USB cable to the USB port on the back of the analyzer and connect the other end of the USB cable to the AC Service Machine.

NOTE: If the unit is used as an independent device the USB cable should not be connected.

Press the upper right, 'POWER' button and the splash screen shown in **(Figure 1)** will appear. Press 'Next' and the device will warm up as shown in **(Figure 2)**. Warm up will take approximately 30 seconds.



Figure 1



Figure 2

Once the analyzer warms up, the screen in **(Figure 3)** will appear offering the option to change settings or start an analysis. If you wish to adjust factory 'Settings', select the left soft key and refer to section **3 Maintenance & Troubleshooting**. To begin an analysis, select the right 'Start' soft key. Next select the type of refrigerant you wish to test **(Figure 4)**.

NOTE: If you are going to analyze a R-12 vehicle or cylinder you must select R-134a mode.



Figure 3



Figure 4

2.3 Calibration

Each time the *Legend ID™* begins a new test cycle it must complete an air calibration. The calibration takes 30 seconds and pulls fresh air into the unit via an internal pump. This fresh air purges any excess refrigerant from the unit and ensures accurate test results. Calibration **REQUIRES** a sample hose be connected to the device and disconnected from the vehicle or refrigerant source.

Once the sample hose is connected to the analyzer, press 'Start' to begin an air calibration, as shown in **(Figure 5)**. This will begin the calibration process and display the screen shown in **(Figure 6)**.



Figure 5



Figure 6

2.4 Testing the Refrigerant

After the air calibration is complete, the instrument is ready for testing. The analyzer will direct you to connect the hose to a refrigerant source as shown in **(Figure 7)**. Connect the hose to the vehicles Low Side Schrader valve, or connect it to the Low Side Port on a refrigerant cylinder, and open the valve. Allow the refrigerant to flow for a few seconds and then press the 'Test' button to begin the test. The Testing screen shown in **(Figure 8)** will display.

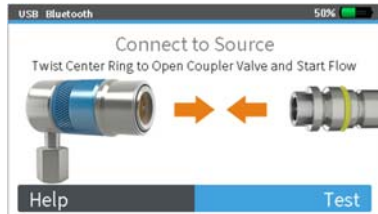


Figure 7

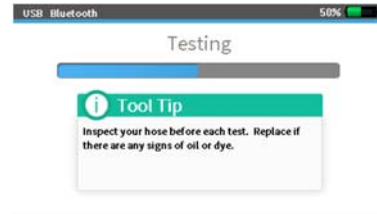


Figure 8

2.5 Viewing the Test Results

Upon completion of testing, the *Legend ID™* will display **(Figure 9)**. Disconnect the coupler from the refrigerant source and select 'Results' to display the test results **(Figure 10)**. The percentage displayed for each refrigerant indicates the total purity weight of that refrigerant, equaling 100%, with air and non-condensable gases measured independently. Pressing 'Print' will print the test results. Pressing 'Print Prior 5 Results' will print the last 5 tests completed.

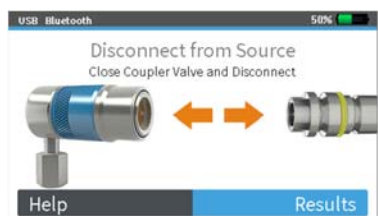


Figure 9

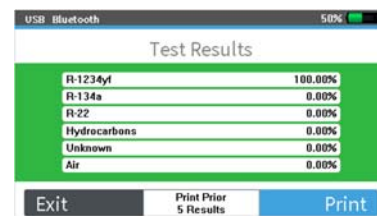


Figure 10

If the refrigerant analyzed is 98.0% pure or better, the refrigerant is deemed suitable for standard recovery and reuse. Should the refrigerant be less than 98.0% pure, the refrigerant is not suitable for standard recovery and should not be reused. In either case, verify the hose is disconnected from the refrigerant source and press 'Exit' to return to the main screen (**Figure 11**).



Figure 11

NOTE: In R-134a mode, R-12 and R-1234yf are combined into one reading referred to as "R-12/ R-1234yf."

2.6 Understanding Test Results

The Legend ID™ is designed to analyze the base gas it is calibrated for. When testing R-134a vehicle, R-134a should be select as shown on (**Figure 12**). Conversely when testing a R-1234yf vehicle, R-1234yf should be selected as shown in (**Figure 13**). If the wrong base refrigerant is selected the analyzer will fail the test and produce inaccurate results.



Figure 12



Figure 13

The refrigerant analyzer is designed to provide visual cues after analysis is complete. When the refrigerant sampled is found to be 98% pure or greater the analyzer will display a **Green** background indicator (**Figure 14**).

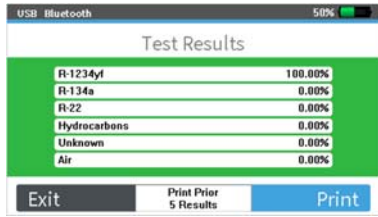


Figure 14

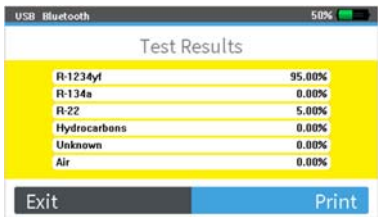


Figure 15

When the sampled refrigerant is found to be between 95% - 98% pure a **Yellow** background indicator will appear (**Figure 15**).

When the sampled refrigerant is found to be less than 95%, presents hydrocarbons or a has large contamination the screen will illuminate **Red** and **CAUTION SHOULD BE TAKEN WHEN HANDLING THIS VEHICLE OR CYLINDER** (**Figure 16**).

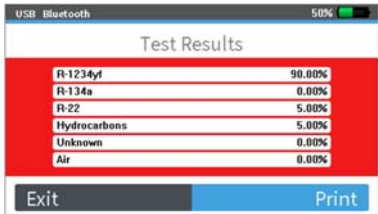


Figure 16

It is important to note AIR is measured independently of the refrigerant. This means you could have a percentage of AIR present in a sample or refrigerant that totals or equals 100% refrigerant. An example of this is present in (**Figure 17**) below.

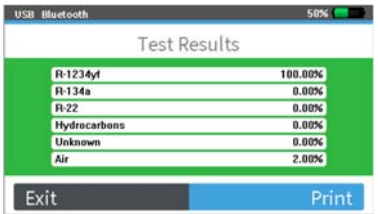


Figure 17

If an error message appears at all during or after analysis. Refer to section **3 Maintenance and Troubleshooting**.

3 MAINTENANCE & TROUBLESHOOTING


3.1 Replacing the Sample Hose Assembly.

In the event the analyzer displays an Error #3 or Error #5 this may be an indication the sample hose needs replacing. This will occur when the integrated flow restrictor becomes clogged with oil, debris or sealant. It can also occur if there is inadequate flow, less than 30 psig (2 Bar) refrigerant in the vehicle or cylinder. Replacement hoses for both the R-134a and R-1234yf couplers are provided in the kit. Additional replacements are listed on the spare parts list in section [4 Appendices](#).

To replace the Sample Hose Assembly, follow the instructions below:

- 1) Disconnect the sample hose from the refrigerant source and Analyzer
- 2) Remove the brass restrictor end (with hose attached) from the coupler and discard. Be sure to use a backing wrench as not to damage the coupler.
- 3) Check for signs of oil and debris in the coupler.
- 4) Use a cleaner which ONLY contains, Tetrachloroethylene and carbon dioxide, follow safety instructions on the can and spray all parts of the coupler with the cleaner to remove any oil. DO NOT soak the part for more than 60 seconds.
- 5) Allow coupler to dry. Check coupler for oil once again. Failure to clean the oil out of the coupler will result in premature obstruction of the new sample hose.
- 6) Install the brass end of the new sample hose assembly into the coupler and lightly tighten, usually finger tight is sufficient.

3.2 Information Screens

An “Information” icon  or ‘Help’ indication will appear at various points throughout the testing process. This button will provide additional information or tips about the command screens to help complete your analysis.

3.3 Software Updates

Software updates may be made available to improve operating performance or add additional features. Some updates will be provided at no charge to improve operating efficiencies while others will be optional, paid upgrades, to add new refrigerants or functions.

The *Legend ID™* has a USB update port located on the Back-Panel Connections. This port should not be used for any other purpose other than to install factory updates or when connecting to a certified service cart. **IF YOU DO NOT REGISTER THE ANALYZER WE WILL NOT BE ABLE TO INFORM YOU OF ANY SOFTWARE UPDATES!**

3.4 Settings

Pressing the 'Settings' button as shown in (Figure 18) will provide access to various device settings as shown in (Figure 19).



Figure 18

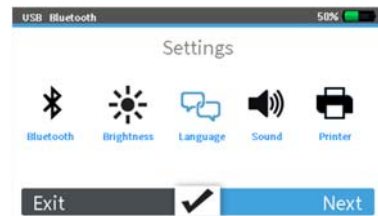



Figure 19

Using the 'Next' button, scroll to the desired setting you wish to change.

Use the  button to select the setting and the left button to return to the previous screen.

- **Brightness:** Enhances or dims the brightness of the LCD screen.
- **Language:** Change the language to one of 10 available languages.
 - **English (default)**
 - German
 - Spanish
 - French
 - Italian
 - Portuguese
 - Chinese
 - Japanese
 - Korean
 - Russian
- **Sound:** Turns sound ON or OFF
- **Printer:** Information on how to load the printer paper

When finished adjusting the settings, press 'Exit' to return to the home screen.

3.5 Error Messages

In the unlikely event an Error message is displayed on the screen, follow the on-screen prompt associated to the Error. Error messages that will appear include:

Error #1: The air or gas readings were unstable.

- Solution: Move the unit away from sources of EMF or RFI such as radio transmitters and arc welders.

Error #2: The air or gas readings were excessively high.

- Solution: Move the unit away from sources of EMF or RFI such as radio transmitters and arc welders.

Error #3: The air calibration resulted in a low output.

- Solution: Prevent refrigerant from flowing into the unit through the sample inlet during air calibration.
- Solution: Allow any refrigerant in the atmosphere to dissipate before performing air calibration.
- Solution: Verify that the air intake and the exhaust are not obstructed.
- Solution: Verify that the white filter is correctly plugged into the rubber grommets.

Error #4: The unit is beyond the operating temperature range.

- Solution: Move the unit to an area where the ambient temperature is within the specified operating range.

Error #5: The refrigerant sampled has an excessively large amount of air or there was a little or no sample flow due to a closed valve or plugged sample filter. This is the code to prompt the user to change the brass filter. This should be considered more as a prompt than an actual error.

- Solution: Verify the coupler valve is open.
- Solution: Verify the sample filter is not plugged with debris or oil.
- Solution: Replace brass sample filter.

Error #6: The air sensor has expired and must be replaced before the analyzer can be used.

Error #7: The gas pressure is out of range

- Solution: Verify the SAMPLE EXHAUST port is not obstructed.

If an Error message reappears, contact Neutronics or your local service department.

Neutronics Inc.

456 Creamery Way

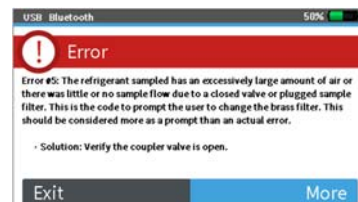
Exton, PA 1934, USA

Tel: +1 610.524.8800

Fax: +1 610.524.8807

Contact us: info@refrigerantid.com

Visit us: www.refrigerantid.com



4 APPENDICES

4.1 Spare Parts List

PART NUMBER	DESCRIPTION
4-03-5004-07-0	R-134a Tank Adapter
4-04-5500-00-6	R-12 Low Side Coupler
5-03-1000-08-1	Printer Paper Roll
5-06-7000-80-0	Operating Manual
6-01-6000-74-0	AC Power Supply
6-02-6001-37-0	R-1234yf Tank Adapter
6-02-6001-42-0	Legend R-134a Replacement Hose
6-02-6001-43-0	Legend R-1234yf Replacement Hose
6-02-6001-56-0	Legend R-134a Hose Kit
6-02-6001-57-0	Legend R-1234yf Hose Kit

4.2 Specifications

SAMPLE PARAMETERS:	Vapor only, oil-free, 500 psig (2 MPa) Maximum
DETECTED COMPOUNDS:	R-134a, R-1234yf, R-12, R-22, HC (Hydrocarbons), Unknown, Air
SENSOR TECHNOLOGY:	Non-Dispersive Infrared (NDIR)
REFRIGERANT SAMPLE SIZE:	2 grams per sample
POWER:	Power Supply: Input: 90-264VAC, 50-60HZ Output: 12VDC, 1.6 AMP Built in Lithium Battery:
OPERATIONAL TEMPERATURE:	50-120°F (10-49°C)

Note: "HC" refers to "Hydrocarbons". Hydrocarbons are flammable contaminants such as R290, R600, R600a, R152a etc.

4.1 Warranty

NEUTRONICS warrants, subject to the terms listed below, that the goods will be free from defects in design, materials, and workmanship for a period of (1) one year from the date that the goods are shipped to the buyer.

THE SOLE LIABILITY OF NEUTRONICS FOR ALL PURPOSES SHALL BE TO REPAIR OR REPLACE, AT THE SOLE OPTION OF NEUTRONICS, DEFECTS APPEARING WITHIN THE (1) ONE YEAR PERIOD. NEUTRONICS SHALL HAVE NO OBLIGATION FOR REPAIR OR REPLACEMENT UNLESS NEUTRONICS HAS RECEIVED WRITTEN NOTICE OF THE ALLEGED DEFECT WITHIN THE (1) ONE YEAR PERIOD AND THE DEFECTIVE GOODS ARE PROMPTLY RETURNED BY THE BUYER, AT THEIR EXPENSE, TO NEUTRONICS AT: 456 CREAMERY WAY EXTON, PA 19341 USA, AND THE DEFECT OCCURS UNDER THE CIRCUMSTANCES OF PROPER USE IN ACCORDANCE WITH ALL INSTRUCTIONS AND MANUALS PROVIDED TO THE BUYER. NEUTRONICS WILL DELIVER THE REPAIRED OR NEW GOODS TO THE BUYER AT NEUTRONICS EXPENSE. IN NO EVENT WILL NEUTRONICS BE LIABLE FOR ANY LOSS OR DAMAGE DIRECTLY OR INDIRECTLY ARISING FROM THE DEFECTS OR FROM THE USE OF THE GOODS OR FROM CONSEQUENTIAL OR INCIDENTAL DAMAGES, WHETHER IN CONTRACT, TORT, OR OTHERWISE, FOR PERSONAL INJURY OR PROPERTY DAMAGE OR ANY FINANCIAL LOSS.

Buyer shall be responsible for insuring that the goods are functioning properly at all times and shall not use any goods which are not functioning properly. Buyer, therefore, agrees to indemnify NEUTRONICS from and against all losses and claims to or by any person or property caused in any manner by the goods or the use of the goods, including any expenses and attorney's fees in connection with all claims, demands, proceedings, or other expenses.

Any description of the goods contained in any documents to which these warranty provisions relate, including any quotations or purchase orders relating to the goods being delivered to the buyer, are for the sole purpose of identifying the goods, and any such description, as well as any sample or model which may have been displayed to or seen by the buyer at any time, have not been made part of the basis of the bargain and have not created or amounted to any express warranty that the goods would conform to any such description or any such sample or model.

NEUTRONICS DOES NOT WARRANT THAT THE GOODS ARE FREE OF THE RIGHTFUL CLAIM OF ANY THIRD PERSON BY THE WAY OF INFRINGEMENT OF PATENT OR OTHER PROPRIETARY INFORMATION AND DISCLAIMS ANY WARRANTY AGAINST SUCH INFRINGEMENT.

It shall be the responsibility of the buyer to read carefully and abide by all instructions provided to the buyer in the instruction manual or elsewhere. If the buyer, or the employees of the buyer, did not abide by such instructions, then the alleged defect shall not be deemed to have arisen under circumstances of proper use.

The terms of these warranty provisions shall apply to all products sold by Neutronics, except filters which are considered "consumable items," and as such are not covered by the terms of these warranties. No waiver, alteration or modification of the terms of these provisions shall be valid unless in writing and signed by an executive officer of NEUTRONICS.

EXCEPT AS SPECIFICALLY SET FORTH AND LIMITED IN THIS PARAGRAPH, NEUTRONICS, INC. MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES AS TO MERCHANTABILITY, OR AS TO THE FITNESS OF THE GOODS FOR ANY PARTICULAR USE OR PURPOSE, AND ANY WARRANTIES SET FORTH IN THIS PARAGRAPH ARE IN LIEU OF SUCH IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR USE OR PURPOSE.

